

CIGARETTE SPECIFICATION

LOUISVILLE  
MARLBORO LIGHTS 100 MENTHOLATED TOIL FTB  
BRAND CODE-1560 (STD)(MF)

EFFECTIVE DATE: 03/28/89  
STANDARD PRODUCTION  
MENTHOLATED TOIL

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	10.0 MG/CIGT	9.5 - 10.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	67.0	MM	FIELD MENTHOL	:	.55 MG/CIGT	.50 - .60
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.80	IN. H2O	FRESH MENTHOL	:	.65 MG/CIGT	.60 - .70
DILUTION TARGET	:	30.0	4/- 5.0 %				

TIPPING PAPER : 72MM X 3200M WHITE TGRNL PPT EC-436 12-893-C LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED TOIL FTB AFTER 14 DAYS 13.40%  
\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.25MM X 6500M 50CU/0.6%(K/D110-6/E751) 10-021-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED TOIL: 16-005-C 128MM 12# ALUMINUM

COMMENTS : NO SUBSTITUTIONS ON ADHESIVES PER RAO REQUEST.

REASON FOR CHANGE : INITIAL ISSUE FOR LOUISVILLE.

PREPARED BY : K. V. SMITH

PREPARATION DATE : 3/10/89

APPROVED BY: *[Signature]*

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ORIGINAL SPECIFICATION

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